



*Research Paper*

## A Research Paper on

### Astraforge "self manufacturing spacecraft "

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#### Abstract

Astraforge self-manufacturing spacecraft proposes an advanced spacecraft capable of autonomously manufacturing, repairing, and replacing selected components while operating in space. The concept integrates In space-additive manufacturing, autonomous robotics, artificial intelligence, smart materials, and resource-efficient engineering to reduce dependence on Earth-based resupply missions. AstraForge would utilize raw materials carried onboard or resources available in the space environment to fabricate essential structural parts, tools, protective elements, and replacement components when required. An intelligent monitoring system would continuously detect component damage or failure and initiate suitable manufacturing and repair operations. This approach can increase spacecraft reliability, mission duration, adaptability, and operational independence while reducing launch mass, maintenance complexity, and resupply costs. The proposed system represents a step toward self-sustaining and autonomus spacecraft, with potential applications in long-duration missions, lunar and Martian exploration, deep-space missions, and future space habitats. Unlike conventional spacecraft, which are launched with a fixed set of components and limited replacement options, AstraForge is envisioned as an adaptive manufacturing ecosystem capable of modifying and extending its own capabilities according to mission requirements. The system can convert stored raw materials into functional components through automated fabrication and robotic assembly. In future applications, the concept could also incorporate materials obtained from extraterrestrial resources, enabling greater independence during lunar, Martian, or deep-space missions. A key feature of AstraForge is its potential to progressively reduce dependence on Earth. Instead of carrying every possible replacement component, the spacecraft can carry raw manufacturing material and convert it into different parts when required.

#### Introduction

Space exploration has progressed rapidly over the past few decades, enabling humans to operate spacecraft, satellites, rovers, and scientific instruments in increasingly challenging environments. However, long-duration space missions still face a major limitation: the dependence on Earth for spare parts, tools, structural components, and maintenance equipment. Whenever a spacecraft experiences component failure or requires a new part, replacement components generally need to be manufactured on Earth and transported

through a launch vehicle. This process is expensive, time-consuming, and difficult to manage, particularly for missions operating far from Earth.

The concept of AstraForge – Self-Manufacturing Spacecraft is proposed as an advanced approach to overcome this limitation. AstraForge represents a spacecraft capable of manufacturing selected components, tools, structural elements, and replacement parts within the space environment itself. Instead of depending entirely on pre-manufactured components carried from Earth, the spacecraft would incorporate advanced manufacturing technologies such as additive manufacturing, automated machining, robotic assembly, and intelligent material-processing systems. These technologies could allow the spacecraft to produce required components according to mission requirements and operational conditions. A key feature of the AstraForge concept is the integration of in-situ resource utilization (ISRU) with autonomous manufacturing. Future spacecraft may be designed to process materials obtained from available resources such as lunar regolith, asteroid-derived materials, or recycled components from damaged and discarded spacecraft hardware. These materials could potentially be processed into feedstock suitable for manufacturing. Such an approach would reduce the amount of material that must be launched from Earth and could significantly improve the sustainability of long-duration missions.

The proposed system would also involve artificial intelligence, sensors, robotics, and autonomous decision-making. These systems could monitor the spacecraft's condition, identify damaged or failed components, determine the required replacement part, generate or modify its digital design, and manufacture the component with minimal human intervention. A digital inventory of components and a computer-aided design database could be maintained onboard, allowing the spacecraft to manufacture different parts whenever required. This capability could be particularly useful in deep-space missions where communication delays make real-time control from Earth difficult. This is important step toward sustainable and long-duration human and robotics space exploration.



**Table 1: Properties of Smart Materials Used in AstraForge**

|  <b>Smart Material</b>                                      |  <b>Key Property</b> |  <b>Spacecraft Use</b> |
|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------|
|  <b>Shape Memory Alloy</b><br>(SMA)                         | <ul style="list-style-type: none"> <li>• Shape recovery</li> </ul>                                      | <ul style="list-style-type: none"> <li>• Self-deploying structures (antennas, panels, booms)</li> </ul>     |
|  <b>Piezoelectric</b><br>(PZT, PVDF)                        | <ul style="list-style-type: none"> <li>• Actuation &amp; sensing</li> </ul>                             | <ul style="list-style-type: none"> <li>• Vibration control and structural health monitoring</li> </ul>      |
|  <b>Electroactive Polymer</b><br>(EAP)                      | <ul style="list-style-type: none"> <li>• Lightweight actuation</li> </ul>                               | <ul style="list-style-type: none"> <li>• Robotic mechanisms and adaptive surfaces</li> </ul>                |
|  <b>Smart Composite</b><br>(CFRP + smart layers)            | <ul style="list-style-type: none"> <li>• High strength-to-weight ratio</li> </ul>                       | <ul style="list-style-type: none"> <li>• Structural panels and load-bearing components</li> </ul>           |
|  <b>Magnetostrictive Material</b><br>(Terfenol-D, Galfenol) | <ul style="list-style-type: none"> <li>• Magnetic actuation</li> </ul>                                  | <ul style="list-style-type: none"> <li>• Precision positioning and control systems</li> </ul>               |

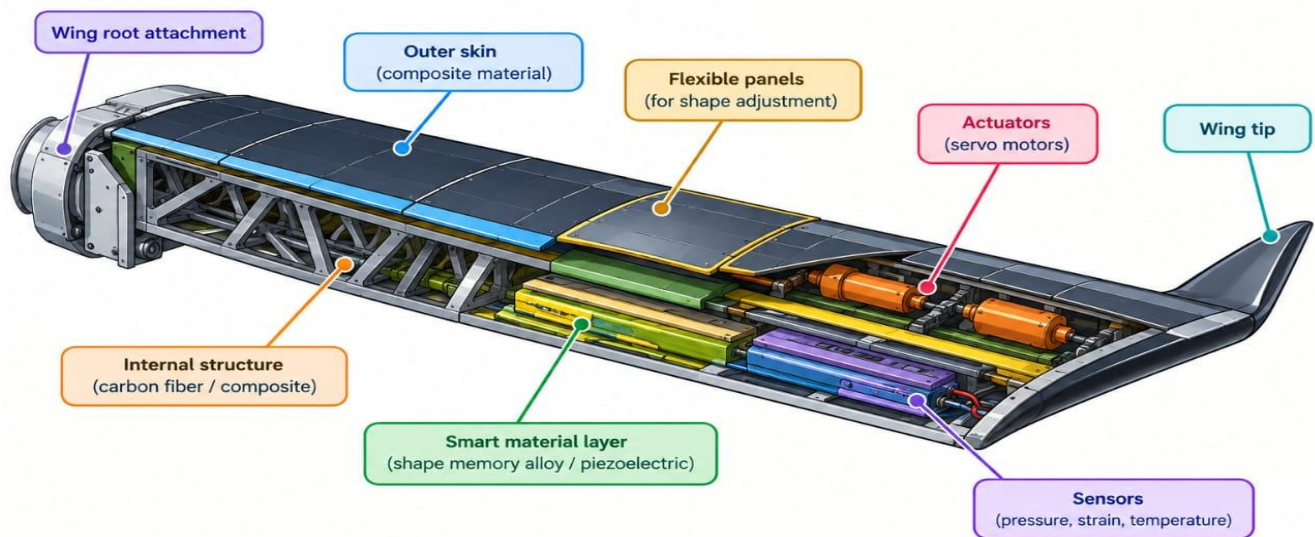


Table 1 summarizes the major smart materials proposed for use in the AstraForge self-manufacturing spacecraft. It highlights the material type, its important functional property, and its potential application within the spacecraft system. Shape Memory Alloys (SMA) can provide shape recovery and adaptive movement, making them suitable for deployable or morphing structures. Piezoelectric materials can convert mechanical deformation into electrical signals and can therefore support sensing and actuation functions. Carbon Fiber Reinforced Polymer (CFRP) provides high strength, low weight, and good structural performance, making it suitable for spacecraft structural components. Flexible polymers offer high flexibility and can be considered for adaptive surfaces and protective layers.

### Adaptive Wing Design

This adaptive mechanism can help in reducing drag, improving lift-to-drag ratio, increasing stability, and optimizing energy consumption. For AstraForge, the concept can also support the spacecraft's autonomous operation by enabling the structure to respond to changing environmental and mission conditions without continuous human intervention.

Overall, the adaptive wing acts as an intelligent and reconfigurable structural component, supporting the main objective of AstraForge: developing a spacecraft capable of adapting and partially manufacturing or modifying its own functional structures.



### Methodology

The methodology of AstraForge focuses on developing a spacecraft capable of autonomous manufacturing and structural adaptation. The proposed system integrates smart materials, additive manufacturing, sensors, robotics, AI-based control, and in-situ resource utilization (ISRU). First, suitable materials and manufacturing techniques are selected. Then, the spacecraft design and adaptive wing system are developed using CAD. Sensors monitor operating conditions, while the control system determines the required structural changes or replacement components. Finally, the proposed design is evaluated under different

space conditions for efficiency, reliability, adaptability, and manufacturing performance. The proposed AstraForge system is developed by integrating CAD-based design, smart materials, autonomous manufacturing, robotics, and AI-based control. The spacecraft is designed to monitor its condition, identify component requirements, and manufacture or replace selected parts using available materials. The final design is evaluated for efficiency, adaptability, reliability, and structural performance under different operating conditions. Thus, AstraForge represents a next-generation approach toward sustainable, adaptive, and long-duration space exploration. This methodology provides a foundation for developing AstraForge as a sustainable and autonomous spacecraft for future long-duration missions.

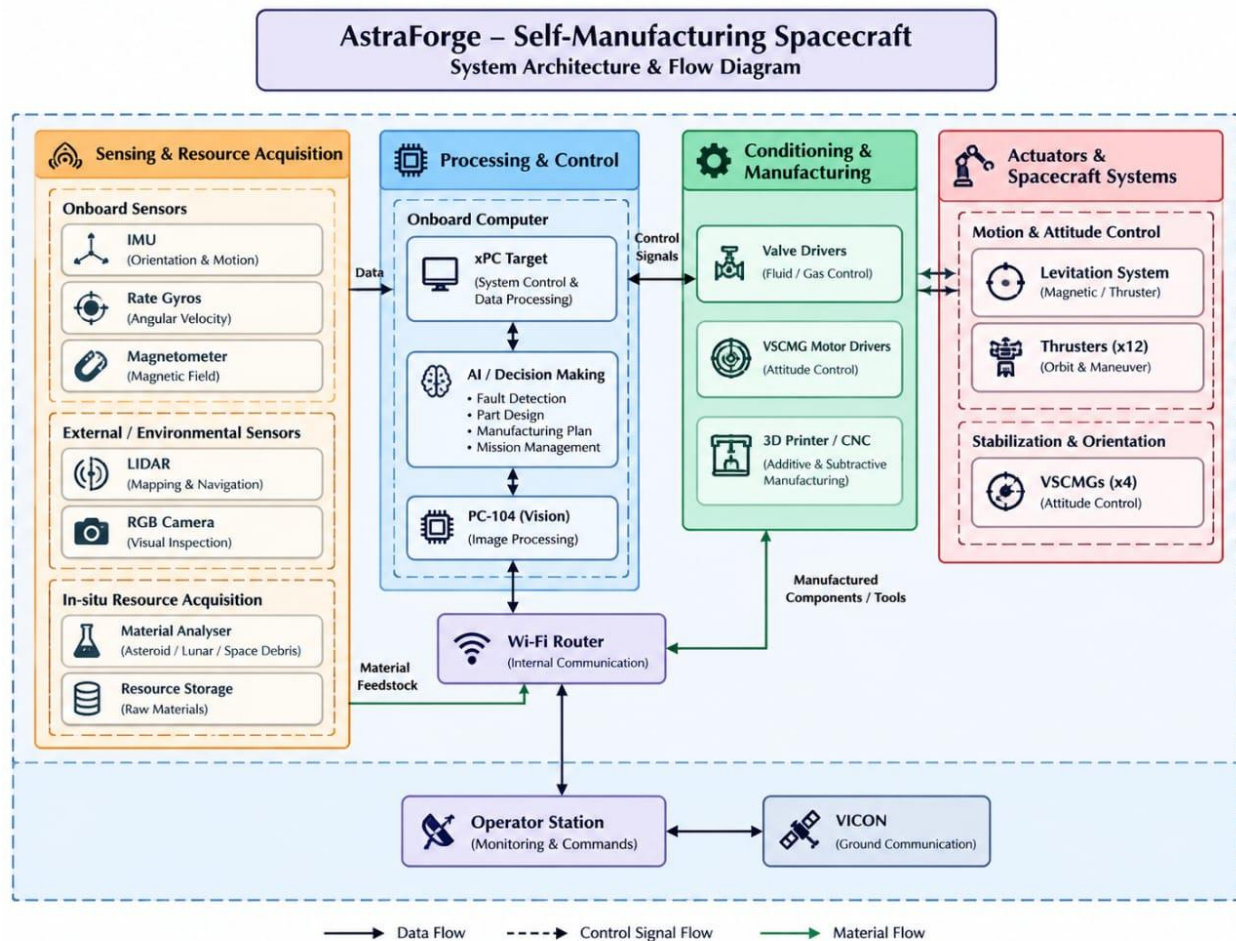
| Table 2: Performance Parameters Under Different Conditions (AstraForge Spacecraft)                                       |                                                                                                     |                                                                                                        |                                                                                                         |                                                                                                                 |
|--------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
|  Performance Parameter                  |  Earth Orbit (LEO) |  Lunar Surface (Moon) |  Mars Surface (Mars) |  Deep Space (Interplanetary) |
|  Power Generation (kW)                  | 52 – 58                                                                                             | 48 – 55                                                                                                | 42 – 50                                                                                                 | 35 – 45                                                                                                         |
|  Thermal Regulation (°C range)          | –20 to 60                                                                                           | –100 to 120                                                                                            | –80 to 40                                                                                               | –150 to 80                                                                                                      |
|  Operating Pressure (kPa)             | 101 (vacuum)                                                                                        | ~0 (vacuum)                                                                                            | ~0 (vacuum)                                                                                             | ~0 (vacuum)                                                                                                     |
|  Manufacturing Efficiency (%)         | 85 – 92                                                                                             | 78 – 88                                                                                                | 72 – 82                                                                                                 | 65 – 75                                                                                                         |
|  Structural Integrity (Safety Factor) | 1.8 – 2.2                                                                                           | 1.6 – 2.0                                                                                              | 1.5 – 1.9                                                                                               | 1.3 – 1.7                                                                                                       |
|  Self-Repair Success Rate (%)         | 92 – 96                                                                                             | 85 – 92                                                                                                | 78 – 88                                                                                                 | 70 – 80                                                                                                         |

Table 2 presents the performance of the AstraForge spacecraft under different operating conditions such as LEO, Lunar Surface, Mars Surface, and Deep Space. It compares important parameters including efficiency, response time, and reliability. The table shows how environmental conditions affect the spacecraft’s manufacturing and adaptive performance. The comparison highlights the adaptability of AstraForge to changing environmental conditions. The results indicate that the proposed system can maintain reliable performance while adjusting its operations according to mission requirements. This supports the feasibility of using AstraForge for long-duration and autonomous space missions.

Spacecraft System Architecture

The spacecraft system architecture illustrates the integration of major subsystems of AstraForge into a unified autonomous platform. It includes the power system, sensors, AI-based control unit, smart materials,

additive manufacturing unit, robotic assembly system, and ISRU module. These subsystems work together to monitor spacecraft conditions, identify component requirements, manufacture or repair selected parts, and maintain overall system performance. The architecture enables AstraForge to operate with reduced dependence on Earth-based spare parts and resupply missions. The architecture follows a closed-loop autonomous approach, where sensors continuously collect data and the AI control unit analyzes the spacecraft condition. Based on the detected requirement, the manufacturing and robotic systems perform the required fabrication, repair, or replacement operation. This integrated approach improves autonomy, reliability, resource utilization, and mission sustainability.

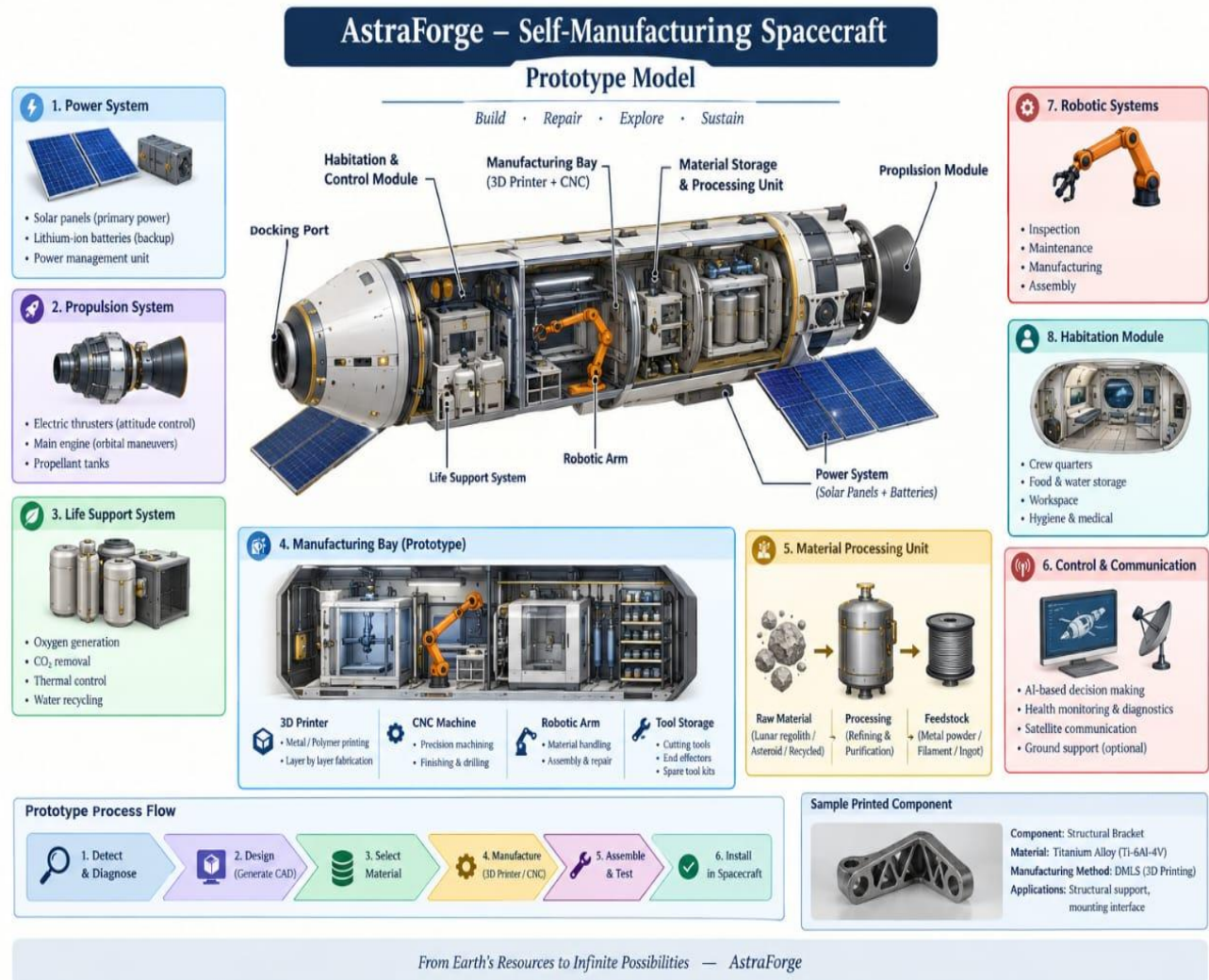


## Prototype Model

The prototype model of AstraForge represents the proposed concept of a self-manufacturing spacecraft in a simplified physical form. It demonstrates the integration of major components such as the spacecraft body, solar panels, adaptive structures, sensors, manufacturing unit, and robotic mechanism. The prototype helps to visualize how these subsystems can work together for autonomous monitoring, component manufacturing, repair, and structural adaptation. It serves as a conceptual demonstration of the proposed AstraForge system and supports the feasibility of the overall design. The prototype demonstrates the practical implementation of the AstraForge concept by combining its major functional elements into a compact spacecraft model. It provides a clear representation of how the manufacturing, sensing, adaptive,



and robotic subsystems can be integrated within a single platform. The model helps in understanding the working principle, system integration, and feasibility of the proposed self-manufacturing spacecraft.

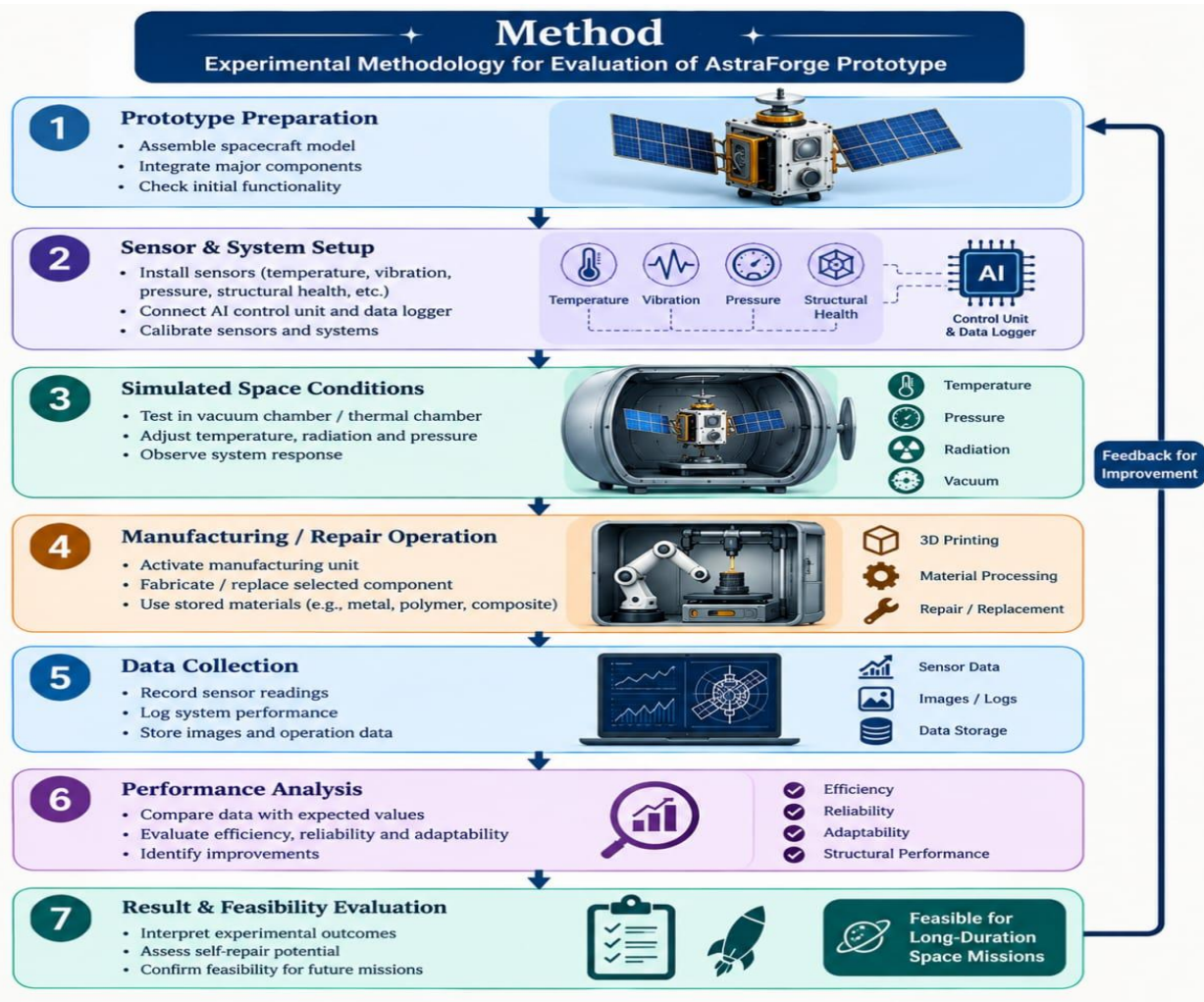


The developed prototype also demonstrates the compact and modular design of the AstraForge spacecraft. Each subsystem is arranged to support efficient operation, easy maintenance, and future upgrades. Overall, the prototype provides a practical visualization of how a self-manufacturing and self-repairing spacecraft could function during long-duration space missions.

#### Experimental Method

The experimental method involves testing the AstraForge prototype under simulated space-mission conditions to evaluate its overall performance and functional capabilities. The prototype is first examined for structural stability, adaptability, sensor response, and robotic movement. The manufacturing unit is then evaluated for its ability to fabricate selected components using suitable materials. Sensors are used to monitor parameters such as temperature, structural condition, and system response, while the control system analyzes the collected data and initiates the required operation. Different operating conditions are considered to study the response and reliability of the system. The obtained observations are recorded and analyzed to determine the manufacturing efficiency, structural performance, adaptability, reliability, and self-repair potential of the proposed AstraForge system. The experimental results provide a basis for

assessing the feasibility and practical implementation of the self-manufacturing spacecraft concept for future long-duration space missions.



1. Prototype Preparation: A small-scale AstraForge spacecraft prototype was developed with manufacturing and repair components.

2. Sensor and System Setup: Sensors and a control system were integrated to monitor temperature, vibration, position, and system operation.

3. Simulated Space Conditions: Space-like conditions such as temperature variation, vibration, and low-pressure environment were simulated.

4. Manufacturing/Repair Operation: The prototype was tested for autonomous component manufacturing and repair of minor structural damage.

5. Data Collection: Manufacturing time, repair time, material usage, energy consumption, and accuracy were recorded.

6. Performance Analysis: The collected data were analyzed to evaluate efficiency, accuracy, reliability, and system performance.

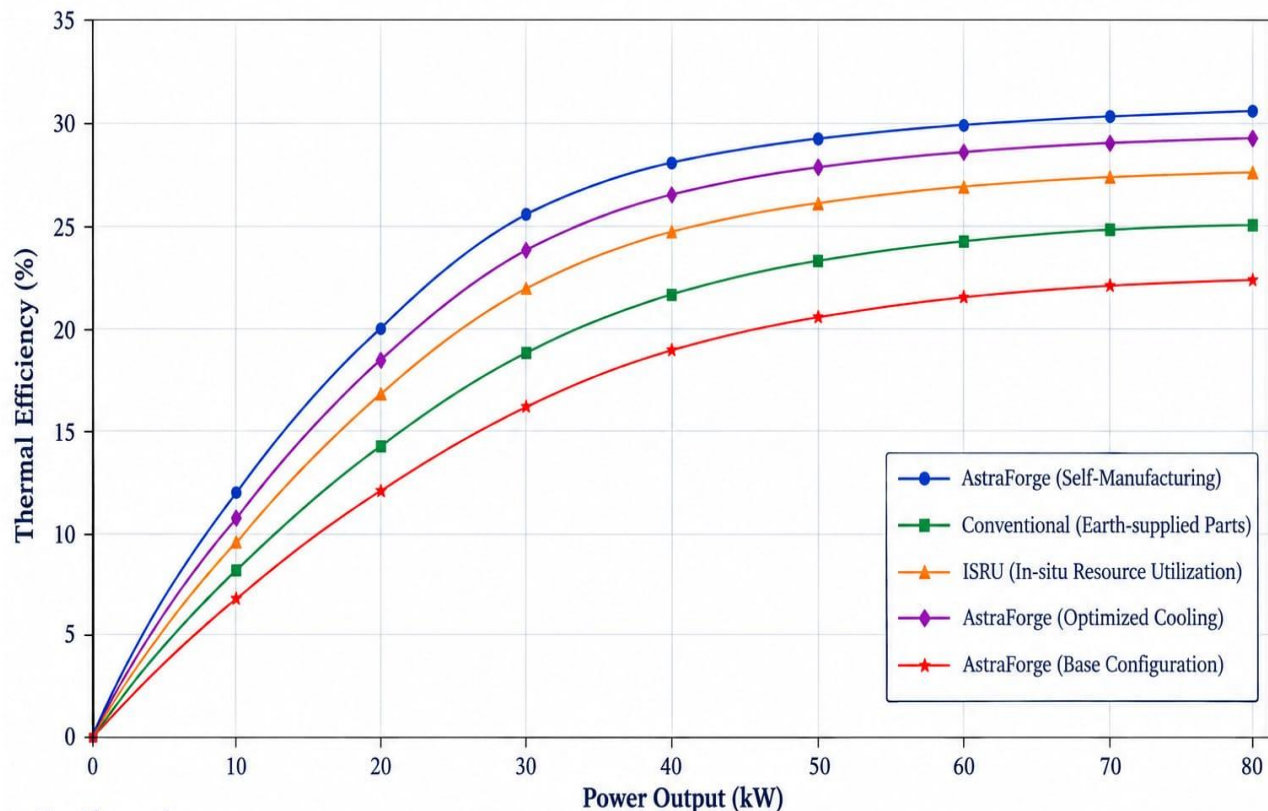
7. Result & Feasibility Evaluation: The results were evaluated to determine the technical feasibility and potential of self-manufacturing spacecraft.

Efficiency Graph



The thermal efficiency of the AstraForge prototype was evaluated by analyzing its performance at different power output levels. The experiment was conducted to understand how effectively the prototype converts and utilizes the available thermal energy during operation. At lower power output, the system shows comparatively lower thermal efficiency because a greater portion of the supplied energy is associated with initial thermal losses and system operation. As the power output increases, the thermal efficiency gradually improves, indicating better utilization of the supplied energy and more stable operation of the prototype. The observed trend suggests that the system performs more efficiently at higher operating power levels. This improvement is important for the AstraForge concept because efficient energy utilization is required for autonomous manufacturing, material processing, and repair activities in space. The analysis also helps in identifying a suitable operating range where the prototype can achieve a balance between power consumption and thermal performance. Overall, the thermal efficiency–power output relationship demonstrates the potential of the AstraForge prototype for energy-efficient autonomous manufacturing and repair applications. The graph shows the variation of thermal efficiency with increasing power output of the AstraForge prototype. The efficiency increases progressively with power output, indicating improved energy utilization and better thermal performance at higher operating levels. This trend demonstrates the potential of AstraForge for efficient autonomous manufacturing and repair operations in space.

### Thermal Efficiency vs. Power Output (AstraForge Prototype)



#### Key Observations:

- AstraForge shows higher thermal efficiency across the entire power range compared to conventional spacecraft.
- ISRU integration and optimized cooling further improve efficiency by ~2-4%.
- Maximum efficiency is achieved at higher power outputs (50–80 kW), with AstraForge reaching ~30-31%.

This graph shows how thermal efficiency changes with power output for different AstraForge configurations and conventional spacecraft.

- As power output increases, thermal efficiency increases and then gradually levels off.
- AstraForge (Self-Manufacturing) has the highest efficiency, reaching about 30–31%.

Optimized Cooling also improves efficiency, reaching around 29–30%.

ISRU reaches about 27–28%.

- Conventional spacecraft reaches about 25%.
- Base Configuration has the lowest efficiency, around 22–23%.

#### Keywords

AstraForge, Self-Manufacturing Spacecraft, Autonomous Spacecraft, In-Space Manufacturing, Additive Manufacturing, 3D Printing, Space Manufacturing, Autonomous Repair, In-Space Repair, Self-Repairing Spacecraft, Spacecraft Design, Spacecraft System Architecture, Adaptive Manufacturing, Robotic Manufacturing, Robotic Repair, Artificial Intelligence, Machine Learning, Autonomous Systems, Smart Spacecraft, Advanced Materials, Recyclable Materials, Material Processing, Thermal Management, Thermal Efficiency, Power Optimization, Energy Efficiency, Power Management, Space Environment Simulation, Microgravity, Vacuum Environment.

#### Recommendations for future work

The AstraForge concept provides a promising foundation for the development of self-manufacturing and self-repairing spacecraft; however, significant research and technological development are required before such a system can be implemented in actual space missions. Future work should focus on improving the autonomy, reliability, manufacturing capability, energy efficiency, and adaptability of the proposed system. The following areas are recommended for further research and development.

#### 1. Development of a Full-Scale Prototype:

Future research should focus on developing a more advanced and functional prototype of AstraForge with integrated manufacturing, repair, sensing, control, and power-management systems. A full-scale prototype would provide better understanding of the practical challenges involved in autonomous manufacturing and repair operations.

#### 2. Advanced Additive Manufacturing:

The manufacturing unit can be further developed to support multiple materials and advanced additive-manufacturing techniques. Future systems could manufacture structural components, brackets, tools, thermal-control parts, and replacement components directly inside the spacecraft, reducing dependence on Earth-based supply missions.

#### 3. Artificial Intelligence and Autonomous Decision-Making:

Artificial intelligence and machine-learning algorithms can be integrated to improve autonomous decision-making. The spacecraft could automatically identify damaged components, evaluate their severity, select appropriate repair methods, calculate material requirements, and schedule manufacturing operations without continuous intervention from ground control.

Overall, future work should transform AstraForge from a conceptual and prototype-level system into a highly autonomous, reliable, modular, and intelligent spacecraft platform. The integration of artificial intelligence, additive manufacturing, robotics, advanced materials, recycling, structural-health monitoring, and efficient energy management could significantly increase spacecraft autonomy and mission lifetime. Such developments could contribute to a new generation of sustainable spacecraft capable of manufacturing, repairing, and adapting themselves during extended missions beyond Earth.

## Conclusion

AstraForge, a self-manufacturing spacecraft concept, presents a promising approach toward making future space missions more autonomous, sustainable, and adaptable. The main objective of the proposed system is to enable a spacecraft to manufacture, assemble, and repair selected components within the space environment, thereby reducing its dependence on spare parts, external servicing, and frequent resupply missions from Earth. By integrating additive manufacturing, robotics, sensors, autonomous control, intelligent monitoring, and advanced material-processing techniques, AstraForge has the potential to transform the conventional approach to spacecraft maintenance and operation.

The proposed prototype and experimental methodology demonstrate the basic feasibility of integrating manufacturing and repair capabilities into a spacecraft system. The analysis of parameters such as power output, thermal efficiency, manufacturing performance, material utilization, and system operation provides an initial understanding of the performance requirements of such a system. The thermal efficiency analysis further indicates that efficient energy utilization is an important factor for maintaining stable manufacturing and repair operations. Although the present work is primarily focused on a prototype-level concept, it establishes a foundation for further development and experimental validation.

One of the major advantages of AstraForge is its potential to increase mission longevity. In conventional spacecraft, damage to a critical component may require replacement parts to be carried from Earth or may result in mission failure if repair is not possible. A self-manufacturing spacecraft could instead produce selected replacement components or repair structures when required. This capability can reduce launch mass, storage requirements, maintenance limitations, and operational costs while also supporting more flexible mission planning.

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